

To finish to tolerances

Aluminum bronze tubes and solids

Finishing allowances added for TO FINISH TO aluminum bronze tubes and solids

Finish allowances added to finished or print dimensions of the part, inches.

Finished outside diameter	Inside diameter	Outside diameter
Up to 3" inclusive	-0.0505" to -0.0955"	+0.0525" to +0.0725"
Over 3" to 4 1/2" inclusive	-0.0900" to -0.1450"	+0.0790" to +0.1090"
Over 4 1/2" to 5 1/2" inclusive	-0.1000" to -0.1650"	+0.1050" to +0.1450"
Over 5 1/2"	-0.1350" to -0.2100"	+0.1630" to +0.2130"