

Extruded or cast and drawn alloys



There is power in the right choice

Wieland Concast today means value for the future. By selecting us as your supplier of extruded or cast and drawn alloys, you are creating immediate value for your business—value that you can pass on to your customers.

Wieland Concast is the right choice to provide you the extruded or cast and drawn alloy quality, service, and value you need to make your business a success.

Products

Standard stocked

| | | | |
|--------|--------|--------|--------|
| C14500 | C51000 | C54400 | C63000 |
| C63020 | C64200 | C67300 | C72900 |

Also available

| | | | |
|--------|--------|--------|--------|
| C23000 | C26000 | C31400 | C31600 |
| C52100 | C62400 | C65100 | C67400 |
| C67410 | C69300 | C69400 | |

Wieland Concast extruded or cast and drawn products are characterized by:

- More consistent tolerances
- Increased mechanical properties
- Improved machinability and productivity

General information

| Copper alloy UNS no. | ASTM spec | AMS spec | Tempers | | | | | | Product description | Round size range | Hex/oct size range |
|----------------------|-----------|----------|---------|-----|-----|-----|-----|-----|---------------------------------------|------------------|--------------------|
| C14500* | B301 | | | | H02 | H04 | | | Tellurium copper | 0.375 to 2.75 | |
| C23000 | B927 | | | H01 | H02 | H04 | | | Red brass | 0.375 to 2.5 | |
| C26000 | B927 | | | H01 | H02 | H04 | | | Cartridge brass | 0.375 to 2.5 | 0.375 to 2.0 |
| C31400 | B140 | | | | H02 | H04 | | | Leaded commercial bronze | 0.375 to 2.0 | 0.375 to 2.0 |
| C31600 | B140 | | | | H02 | H04 | | | Leaded commercial bronze ¹ | 0.375 to 2.0 | 0.375 to 2.0 |
| C51000* | B139 | 4625 | | | | | H04 | H08 | Phosphor bronze | 0.375 to 2.5 | 0.375 to 2.0 |
| C52100 | B139 | | | | | | H04 | | Phosphor bronze | 0.375 to 2.5 | 0.375 to 2.0 |
| C54400* | B139 | | | | | | H04 | | Phosphor bronze | 0.375 to 2.75 | 0.375 to 2.0 |
| C62400 | B150 | | HR50 | | | | | | Aluminum bronze | 0.5 to 3.0 | |
| C63000* | B150 | 4640 | HR50 | | | | | | Nickel-aluminum bronze | 0.375 to 10.0 | 0.5 to 2.0 |
| C63020* | B150 | 4590 | TQ50 | | | | | | Nickel-aluminum bronze | 0.75 to 4.0 | |
| C64200* | B150 | 4634 | HR50 | | | | | | Aluminum bronze | 0.1875 to 6.0 | 0.5 to 2.0 |
| C65100 | B98 | | | | H02 | H04 | H06 | | Low-silicon bronze | 0.375 to 2.0 | 0.375 to 2.0 |
| C67300* ² | | | | | H02 | | | | Manganese bronze | 0.562 to 3.0 | |
| C67400 ² | | | | | | | | | Manganese bronze | 0.75 to 3.0 | 0.375 to 2.0 |
| C67410 | | | | | | | | | Manganese bronze | 0.75 to 3.0 | 0.375 to 2.0 |
| C69300 | B371 | | | | H02 | | | | Lead-free brass | 0.125 to 2.5 | 0.375 to 1.0 |
| C69400 | B371 | | | | | | H04 | | Silicon red brass | 0.375 to 2.0 | 0.375 to 2.0 |
| C72900 ³ | | 4596 | | | | | | | Copper nickel-tin bronze | 0.75-6.75 | |
| C72900 ³ | | 4597 | | | | | | | Copper nickel-tin bronze | 0.75-2.0 | |
| C72900 ³ | | 4598 | | | | | | | Copper nickel-tin bronze | 4.5-8.56 | |

* Standard-stocked alloy.

¹(Nickel-bearing).

²SAE J463 specification.

³Hardiall® C72900 produced by Lebronze alloys.

Chemical composition

| Copper alloy UNS no. | Cu (%) | Pb (%) | Sn (%) | Zn (%) | Fe (%) | P (%) | Ni (%) | Al (%) | Mn (%) | Si (%) |
|----------------------|--------------------------|-------------------------|-----------|-----------|-----------|-------------|--------------------------|-------------|-----------|-----------|
| C14500 ^A | 99.90 min | | | | | 0.004-0.012 | | | | |
| C23000 | 84.00-86.00 | 0.05 | | Rem. | 0.05 | | | | | |
| C26000 | 68.50-71.50 | 0.07 | | Rem. | 0.05 | | | | | |
| C31400 | 87.50-90.50 | 1.30-2.50 | | Rem. | 0.10 | | 0.70 | | | |
| C31600 | 87.50-90.50 | 1.30-2.50 | | Rem. | 0.10 | 0.04-0.10 | 0.70-1.20 | | | |
| C51000 | Rem. | 0.05 | 4.20-5.80 | 0.30 | 0.10 | 0.03-0.35 | | | | |
| C52100 | Rem. | 0.05 | 7.00-9.00 | 0.20 | 0.10 | 0.03-0.35 | | | | |
| C54400 | Rem. | 3.00-4.00 | 3.50-4.50 | 1.50-4.50 | 0.10 | 0.01-0.50 | | | | |
| C62400 | Rem. | | 0.20 | | 2.00-4.50 | | | 10.00-11.50 | 0.30 | 0.25 |
| C63000 | Rem. ¹ | | 0.20 | 0.30 | 2.00-4.00 | | 4.00-5.50 ² | 9.00-11.00 | 1.50 | 0.25 |
| C63020 ^B | Rem. | 0.03 | 0.25 | 0.30 | 4.00-5.50 | | 4.20-6.00 | 10.00-11.00 | 1.50 | 0.15 |
| C64200 ^C | Rem. ¹ | 0.05 | 0.20 | 0.50 | 0.30 | | 0.25 ² | 6.30-7.60 | 0.10 | 1.50-2.20 |
| C65100 | Rem. ¹ | 0.05 | | 1.50 | 0.80 | | | | 0.70 | 0.80-2.00 |
| C67300 | 58.00-63.00 ¹ | 0.40-3.00 | 0.30 | Rem. | 0.50 | | 0.25 ² | 0.25 | 2.00-3.50 | 0.50-1.50 |
| C67400 | 57.00-60.00 ¹ | 0.50 | 0.30 | Rem. | 0.35 | | 0.25 ² | 0.50-2.00 | 2.00-3.50 | 0.50-1.50 |
| C67410 | 55.00-59.00 ¹ | 0.80 | 0.50 | Rem. | 1.00 | | 2.00 | 1.30-2.30 | 1.00-2.40 | 0.70-1.30 |
| C69300 | 73.00-77.00 ¹ | 0.02 ³ -0.09 | 0.20 | Rem. | 0.10 | 0.04-0.15 | 0.10 | | 0.10 | 2.70-3.40 |
| C69400 | 80.00-83.00 ¹ | 0.30 | | Rem. | 0.20 | | | | | 3.50-4.50 |
| C72900 ^D | Rem. | 0.02 | 7.50-8.50 | 0.50 | 0.50 | | 14.50-15.50 ² | | 0.30 | |

¹Cu value includes Ag. ²Ni value includes Co. ³Pb content is greater than 0.02%. ^AChemical requirements for other elements: Te 0.40-0.70%.

^BChemical requirements for other elements: Co 0.20%, max and Cr 0.05%, max. ^CChemical requirements for other elements: As 0.09%, max.

^DChemical requirements for other elements: Cb 0.10%, max and Mg 0.15%, max.

Note: Unless otherwise noted, single values represent maximums.

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